



SINGLE SECTION BEND  
(TYP)

SIZE * (DIA)	MAXIMUM BEND ** (DEG)
48"	75
54"	75
60"	60
66"	60
72"	60
84"	45
96"	45

\* INSIDE CLEAR DIMENSION  
 \*\* MAX ANGLE FOR SINGLE 8' PIPE SECTION  
 -MULTIPLE UNITS MAY BE COMBINED FOR LARGER DEFLECTION

